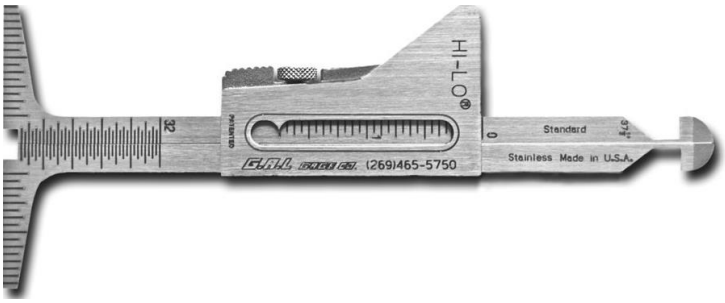
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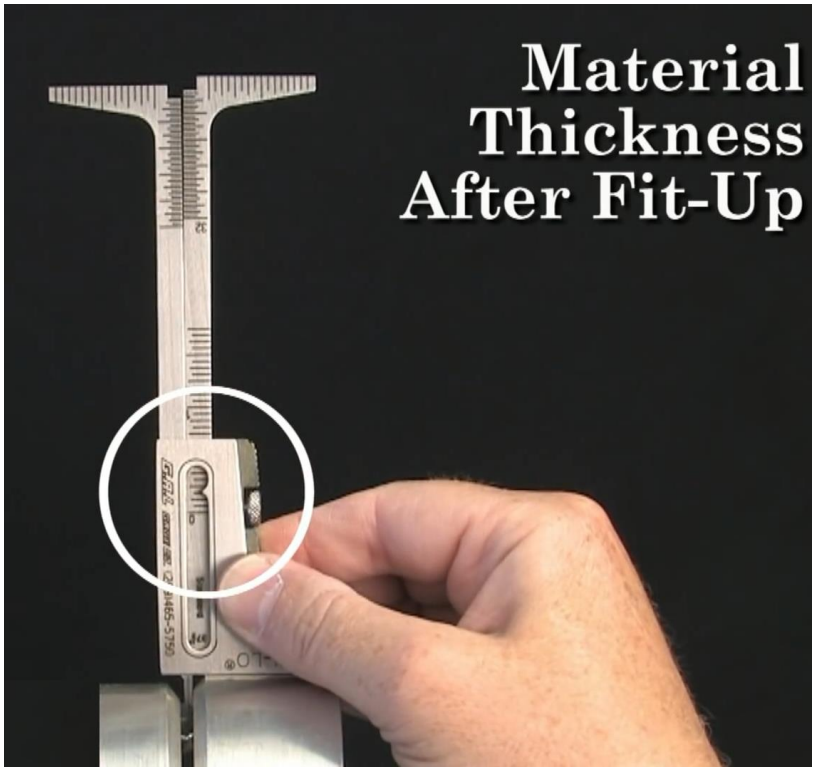
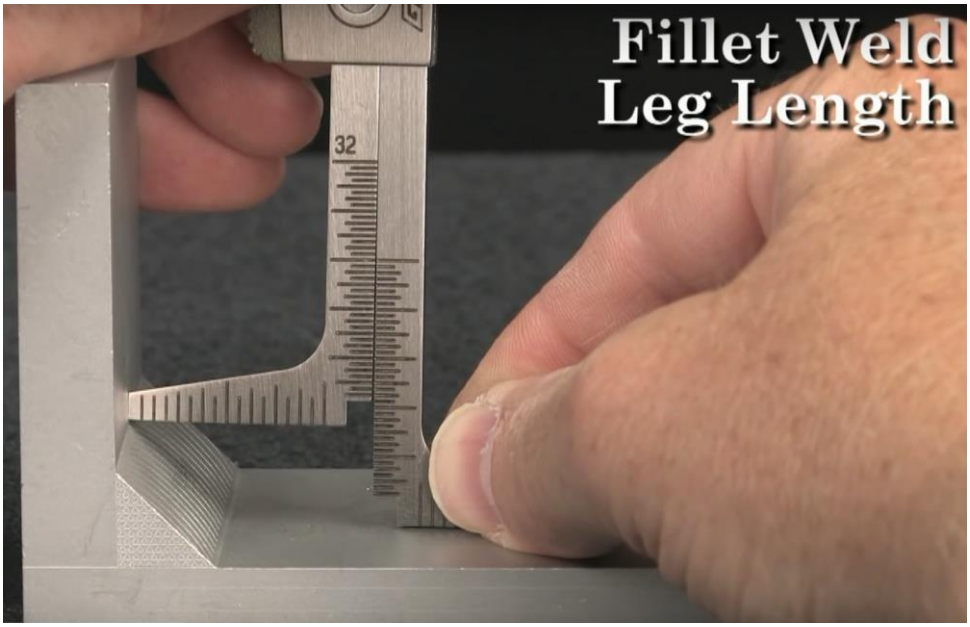
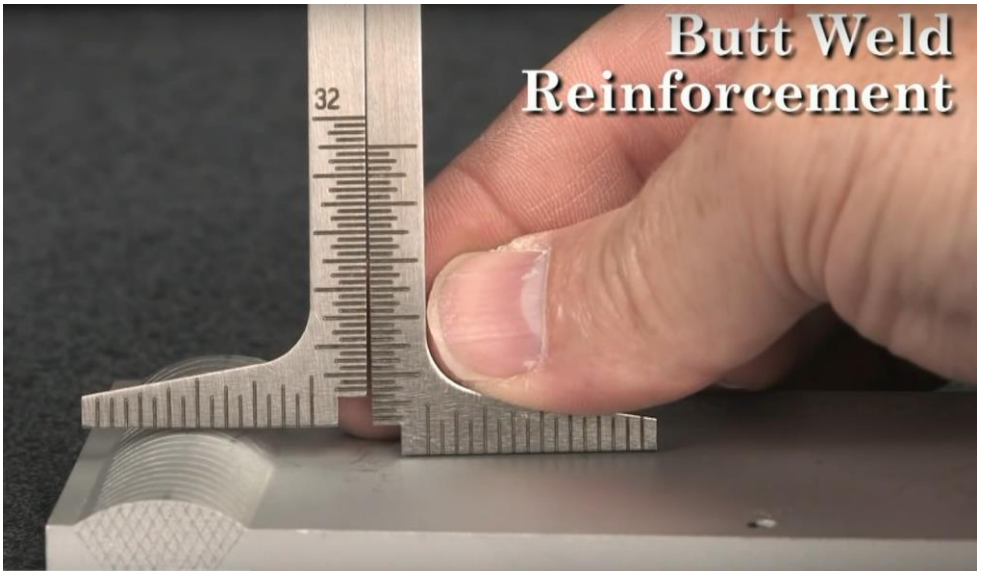
Internal
Misalignment
After Fit-Up


Material
Thickness
After Fit-Up


Fillet Weld
Leg Length
32


Butt Weld
Reinforcement
32